



Doc No. 68  
 Doc Rev No: 02  
 Spec Rev No: 7  
 DCR: 19-0077

**Product Specification:**

**Specification No:** NCPLSW02

**Box of 100**  
**Bulk pack 1,000**

**Customer:** Naturelle Own Brand

**Product:** Green Cross

**Customer Product Code:** W080

**Brief Description:** Green Cross Cleansing Wipe

**Weight per 10 Sachets:** 34g +/-2g

**Expiry Date:** 3 years

**Product Class:** Cleansing Wipe

**Outer Carton Ref. Code:** N101-56 (100's)  
 N100-104 (Bulk)

**Solution Composition**

(Per 1000L Mixing Tank Solution)

<b>% Conc.</b>	<b>Component</b>
0.2%	Cetrimide 100% Powder Bp 2kg
0.02%	Chlorhexidine Gluconate 20% BP 1kg
1000 l/t	Purified Water (>5MΩ/>15MΩ) UV Treated

**Sachet and Material Composition**

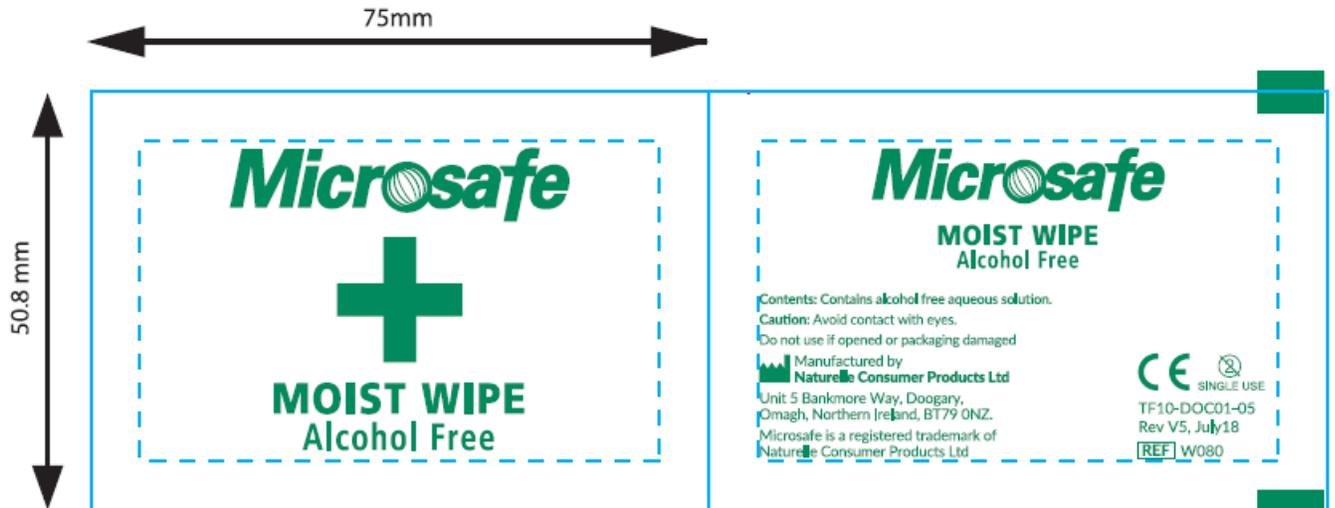
<b>Solution Amount</b>	<b>Tissue Type</b>	<b>Foil Type</b>
2 ml solution per sachet	40g Crepe Paper	CCP 50/12PE/7Alu/23Surlin Foil
	190 x 105mms	75mm x 50.8mm



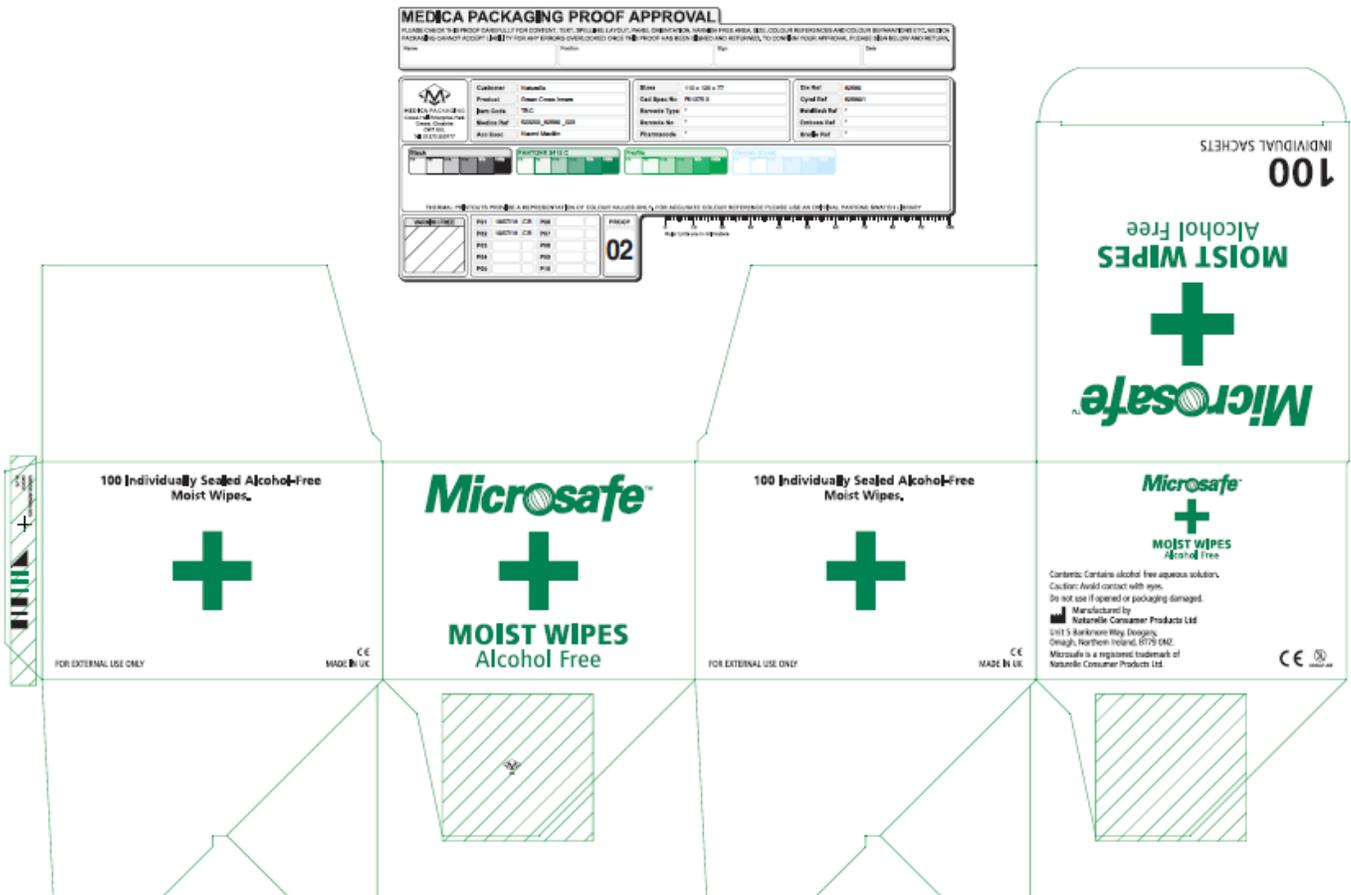
# A WORLD OF PROTECTION

> INDUSTRIAL > CONSUMER > MEDICAL

## Art Work for Printed Foil:



## Art Work for Inner Carton:





## **Logistical Details:**

### **Manufactured Sachet:**

- Single sachet.
- The text on the foil should be clear and free from smudges.
- The batch no. and Exp. Date should be clearly printed on the sachet.
- There should be no stains on the foil.
- All four seals should be intact, without leaks or bubbles.

### **Inner Carton and Packaging Details:**

#### **Packaging of Bulk Wipes:**

- Outer Carton code is N100-104
- Each carton is poly-lined
- 1000 single sachets are bulk packed into an outer carton.

#### **Packaging of boxes of 100:**

- Outer Carton Code is N101-56
- 100 single sachets are packed into the approved inner box.
- An inner carton label detailing the lot number and expiry date will be affixed to the bottom of the carton.
- 20 inner boxes are packed into an outer box.
- The outer carton must be completely sealed with clear adhesive tape.

#### **Outer Carton Details:**

- Outer carton code is N101-56
- Either 20 inner cartons 2000 single sachets will be packed into an outer carton.
- The outer carton is completely sealed with clear adhesive tape.
- The outer carton label will be affixed to each outer carton.

#### **Outer Carton Label Details:**

- The product description, lot no, expiry date, product code, company address, applicable regulatory symbols, barcode and outer carton quantity will be printed on the outer label.
- Required quantity of labels will be issued and recorded.

#### **Pallet:**

- The base of each pallet will be lined with cardboard.
- Outer cartons will be placed so that the outer labels are visible.
- The completed pallet(s) will contain a quantity of outers to achieve tote capacity.



- Each corner will be protected with pallet corners and shrink wrapped for protection.
- The packing slip generated for the product will be affixed to the pallet.

**Documentation:**

- Each delivery to the customer will have a packing slip identifying the purchase order, the product, the quantity, Lot number(s) and applicable product details.

**Label Example:**

Microsafe Alcohol Free Moist  
Wipes  
Product Code: STR13  
Quantity: 20 x 100  
Lot No: XXXXXX  
Expiry Date: 2022-06

**Lot No. and Expiry Date:**

- The Lot number is assigned from Naturelle’s Lot Number Log.  
It is printed on the reverse of the sachet:  
e.g.  53101
- The Expiry Date is 3 years and is printed on the reverse of the sachet:  
e.g.  2020-03
- The Date of Manufacture is printed on the reverse of the sachet:  
e.g.  1215

**Specification and Artwork Approval:**

On Behalf of Naturelle: \_\_\_\_\_ Date: \_\_\_\_\_